

Fig. 1 Combination Probe KS1D-Ex

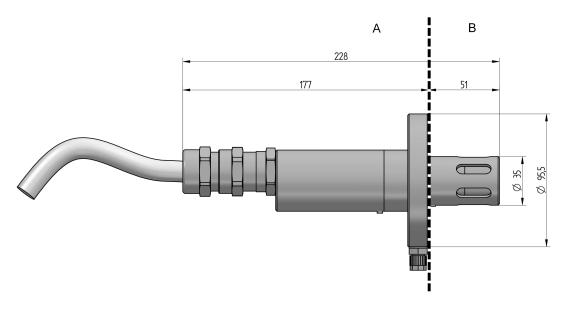


Fig. 2 Dimensional drawing Combination Probe KS1D-Ex (unit of measurement in mm)

- A Outside
- B Measuring gas side

Application:

• Flue gas temperatures: depending on material up to 1,400 °C | 2,552 °F

at the GED FLEX

450 °C | 842 °F at probe head for LT2/LT3

• Flow velocities: 0,1 ... 30 m/s | 0.33 ... 98.43 ft/s

• Dust exposure: $\leq 1,000 \text{ mg/m}^3$

Technical data	
Measuring range	O₂ : 0 - 21 % O ₂
	CO_e : 0 - 1,000 ppm (0 - 10,000 ppm upon request)
Measuring precision	$\mathbf{O_2}$: \pm 5 % of measured value - not better than \pm 0.3 vol. %
	${ m CO_e}$: \pm 25 % of measured value- not better than \pm 20 ppm after prior calibration under operating conditions with a CO reference measurement
	In measuring range ≤ 100 ppm: ± 10 ppm
Sensor signal	O₂: -30 +150 mV
	CO_e: -30 +800 mV
Response time	O₂ : t ₆₀ : < 3 s
	t ₉₀ : < 9 s
	CO_e: t ₆₀ : < 3 s (electronically filtered at the factory < 9 s)
	t ₉₀ : < 4 s (electronically filtered at the factory < 13 s)
Relaxation time	O₂ : t ₉₀ : < 8 s
(measurement readiness after overload)	CO_e : t ₉₀ : < 9 s
Offset to environment	O ₂ : < 0.3 vol. %
	CO_e: < 2 ppm
Repeating precision	O ₂ : < 0.1 % deviation from measured value
1 31	CO _e : < 0.7 % deviation from measured value
Drift	O ₂ : < 1.7 % from measured value (after 1000 h of operation in EL light fuel oil and 1004 switching cycles ON/OFF)
	CO _e : < 18.4 % from measured value (after 1000 h of operation in EL light fuel oil and 1004 switching cycles ON/OFF)
Cross sensitivity	O₂ : to CO ₂ (15 vol. %) < 0.1 vol. %
	O₂: to CO (874 ppm) < 0.1 vol. %
	O₂ : to CH ₄ (76 ppm) < 0.1 vol. %
	O₂ : to SO ₂ (76 ppm) < 0.1 vol. %
	O₂ : to NO (245 ppm) < 0.1 vol. %
	(Information assumes an operating gas composition of 5 vol. % O ₂ , rest is N2)
	CO_e: to CO ₂ (15 vol. %) < 26 ppm
	CO_e : to O ₂ (1 vol. %) < 38 ppm
	(Information assumes an operating gas composition of 5 vol. % O_2 , 333 ppm CO_e , rest is N2 (333 ppm CO_e = 166.5 ppm H_2 + 166.5 ppm CO))
Heating consumption	10 25 W (at T _{gas} 350 °C 662 °F approx. 18 W) (according to design, measuring gas temperature, and measuring speed)
Weight	1,300 g 2.86 lb
Material of probe housing	1.4571
Material of connection housing	Aluminium
Material of connecting line	Nickel-plated copper strand FEP insulation
Measuring principle	Zirconium dioxide cell (ZrO ₂) potentiometric (voltage probe)

Technical data		
Approval	According to EN 16340:2014 D	
Operating Condition		
Lifetime	> 3 years (in case of light fuel oil and natural gas)	
Heating time	10 min until operating temperature is reached	
Operating temperature of the measuring cell (sensor) at 13 V heating voltage in the air (20 °C 68 °F)	650 °C 1,202 °F	
Mounting / measuring gas extraction device	directly in exhaust gas channel / in situ	
Seal tightness	$q_{L} \le 100 \text{ cm}^{3}/\text{h}$	
	(According to DIN V 18160-1:2006-01, seal tightness towards environment through housing and fastening)	
Mounting position	horizontal to vertical	
Permissible fuels	residue-free, gaseous hydrocarbons, light fuel oil, heavy fuel oil (HFO), lignite and coal, biomass (according to design)	
Ideal measuring gas speed	without GED: 1 m/s \leq X \leq 6 m/s 3.28 ft/s \leq X \leq 19.69 ft/s with GED BASE: 1 m/s \leq X \leq 10 m/s 3.28 ft/s \leq X \leq 32.81 ft/s with GED FLEX: 0.1 m/s \leq X depending on version 0.328 ft/s \leq X	
	(Higher measuring gas speed increases the measurement error. Measured at measuring gas temperature 25 °C 77 °F. In case of smaller measuring gas temperatures it might be necessary to protect the probe from the incident flow.)	
	Attention: For lengths of GED FLEX > 1 m, a higher measuring gas speed (> 30 m/s 98.42 ft/s) can lead to flutter and vibration of GED.	
Reference air supply	not required	
Flange adapter	depending on the selected GED	

Environmental Conditions				
Probe head	Permissible flue gas temperature	< 450 °C 842 °F		
		-20 +60 °C -4 +140 °F in the hazardous area		
	Mounting situation	Indoors or outdoors at any height		
Operation	Permissible temperature	-20 +60 °C -4 +140 °F on cable gland		
		-20 +60 °C -4 +140 °F on connection cable		
	Relative humidity	0 100 %		
Transport	Permissible temperature	-20 +70 °C -4 +158 °F		
Storage	Permissible temperature	-20 +70 °C -4 +158 °F		
Degree of protection	According DIN EN 40050	IP65		
Type of protection	n 👝			
	(Ex) II2G Ex db (IIB+H2) T4 Gb	Certificate number:		
	II2D Ex Tb IIIC T135°C Db	IECEx EPS 23.0059X		
		EPS 23 ATEX 1 226 X		

NOTICE

The limits of the technical data must be strictly adhered to.

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The measuring function of the probe is not part of the approvals.

NOTICE



The ignition protection only applies in the range of -40 ... +60 °C | -40 ... +140 °F.

If the measuring gas temperature exceeds this temperature range, the ignition protection for the measuring gas side of the probe is not applicable. See Dimensional drawing Combination Probe KS1D-Ex (unit of measurement in mm).



Fig. 3 Rating plate KS1D-Ex

NOTICE



Description of the symbols on the type plate of the probe:



Please read the manual before working on the probe.



All described activities may only be carried out by qualified and authorised personnel in compliance with the requirements:

Order Information

Description / Type	Order no.	
	Combination Probe KS1D-Ex, cable length 3 m 9.84 ft	656R2120

The information in this publication is subject to technical changes.

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